

Basic Attributes	Number	Name	UOM	Version
	00918087	Mill, flat bottom 8.50 OD 4 1/2 regular pin 24 F.N.	each	A.3
Primary Legacy Number	918087	State	Released	
Secondary Legacy Number		Is Prime	Not Set	
Type	Inseparable	Source	Make	
Original Submitter	zzdeactivated (Hernandez, Andres) 2006-11-02 14:33:00 CST	Latest Submitter		
Original Checker		Latest Checker		
Original Promoter	Winterrowd, Ken 2006-11-07 10:50:24 CST	Latest Promoter		
Described By	Document Number	Version		
	D000241306	A.5		
Companion Parts	Number	Name	Type	
	00260227	Mill, junk bladed 12 CR-CRBD STD	Rental	
Classification	Weatherford/Fishing/Mills/Junk			
Attribute	Value	Attribute	Value	
CIRCULATION PORT SIZE	0.63 in	CIRCULATION PORTS	6	
CONNECTION UP NAME	REG	CONNECTION UP SIZE	4.5000 in	
CONNECTION UP SIZE FRACTIONAL	4 1/2	CONNECTION UP TYPE	pin	
DRESSED OUTSIDE DIAMETER	8.500 in	DRESSED OUTSIDE DIAMETER TYPE	smooth	
DRESSING MATERIAL	Crushed Cardide	FISHING NECK DIAMETER	5.75 in	
FISHING NECK LENGTH	24.000 in	MINIMUM INSIDE DIAMETER	2.25 in	
TYPE	Junk			
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Part 00918087, Mill, flat bottom 8.50 OD 4 1/2 regular pin 24 F.N., A (Design) BOM List:

Line Number	Number	Primary Legacy Number	Name	Quantity	UOM	Find Number	Reference Designator
2	00102760	60796	Rod, carbide composite 0.313 DIA 0.313 LG IN	7.0	pounds		
3	00104546	890989	WEld,media, nickel silver, .188 DIA x 36 long, flux coated	4.0	pounds		
4	00102304	60022	Thread protector, 4.500 IN regular pin, plastic	1.0	each		

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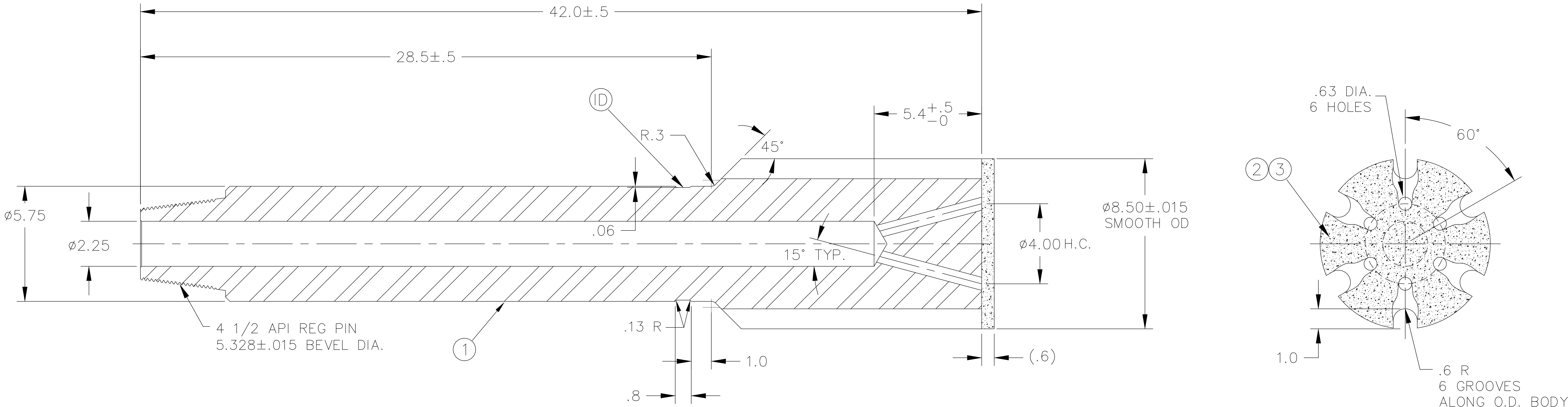


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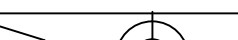
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PDM SYSTEM INFORMATION FOR PART 00918087
Mill, flat bottom 8.50 OD 4 1/2 regular pin 24 F.N.

ITEM	PART NO.	LEGACY NO.	QTY	WS#	DESCRIPTION
1	00918087	918087	1	412-S9	BODY, JUNK MILL
2	00102760	60796	AR		KUTRITE, 5/16 x 5/16
3	00104546	890989	AR		WELD MEDIA, NICKEL SILVER
4	00102304	60022	1		PROTECTOR, PIN



ECN	REV.	DESCRIPTION OF REVISION	REV'D BY	APP BY	DATE

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MACHINED SURFACES 250 RMS BREAK ALL EDGES .015 X 45° OR .015 R. .032 MAXIMUM CORNER RADIUS ALL DIAMETERS CONCENTRIC WITHIN .010 T.I.R. ALL THREAD ENTRY & EXIT ANGLES TO BE 25°-45° OFF OF THREAD AXIS.		ALL DIMENSIONS ARE IN INCHES		THIRD ANGLE PROJECTION 		TITLE MILL, FLAT BOTTOM 08.500 DIA. 4 1/2 REG. PIN; 24" F.N.			
THREAD SURFACE FINISH 125/√		MATERIAL:							
TOLERANCES		HEAT TREAT:		DRAWN BY AAH 10/10/06		DRAWING NUMBER 00918087		PAGE 1 of 1	
.X ±.030				CHECKED BY RD 10/10/06					
.XX ±.010				APPROVED BY KWW 10-10-06					
.XXX ±.005				SCALE 1=1					
FRACTIONS ±1/32		COATING/ PLATING: PHOSPHATE		SIZE C					
X' ±1"									